## SECTION 321400 - UNIT PAVING

# PART 1 - GENERAL

### 1.1 SUMMARY

A. Section Includes:1. Stone pavers set in mortar setting beds.

#### 1.2 SUBMITTALS

A. Product Data: For materials other than water and aggregates.

#### 1.3 PROJECT CONDITIONS

- A. Cold-Weather Protection: Do not use frozen materials or build on frozen subgrade or setting beds.
- B. Weather Limitations for Bituminous Setting Bed: Install bituminous setting bed only when ambient temperature is above 40 deg F and when base is dry.
- C. Weather Limitations for Mortar and Grout:
  - 1. Cold-Weather Requirements: Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
  - 2. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602. Do not apply mortar to substrates with temperatures of 100 deg F and higher.

## PART 2 - PRODUCTS

## 2.1 STONE PAVERS

- A. Granite Pavers: Rectangular paving slabs made from granite complying with ASTM C 615.
  - 1. Products: Subject to compliance with requirements, stone varieties that may be incorporated into the Work include, but are not limited to, the following:
    - a. See plans and details for proposed stone paver color finish and supplier.
  - 2. Color and Grain: See plans for color and grain.
  - 3. Finish: See plans for finish.
  - 4. Thickness: See plans for thickness.
  - 5. Face Size: See plans for face size and layout design.

### 2.2 ACCESSORIES

- A. Cork Joint Filler: Preformed strips complying with ASTM D 1752, Type II.
- B. Compressible Foam Filler: Preformed strips complying with ASTM D 1056, Grade 2A1.

## 2.3 MORTAR SETTING-BED MATERIALS

- A. Regional Materials: Provide aggregate, cement, and lime for mortar that has been extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site.
- B. Portland Cement: ASTM C 150, Type I or Type II.
- C. Hydrated Lime: ASTM C 207, Type S.
- D. Sand: ASTM C 144.
- E. Latex Additive: Manufacturer's standard water emulsion, serving as replacement for part or all of gaging water, of type specifically recommended by latex-additive manufacturer for use with field-mixed portland cement and aggregate mortar bed, and not containing a retarder.
- F. Water: Potable.

#### 2.4 GROUT MATERIALS

- A. Regional Materials: Provide aggregate and cement for grout that has been extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site.
- B. Polymer-Modified Tile Grout: ANSI A118.7, sanded.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Boiardi Products; a QEP company.
    - b. Bostik, Inc.
    - c. C-Cure.
    - d. Custom Building Products.
    - e. Jamo Inc.
    - f. Laticrete International, Inc.
    - g. MAPEI Corporation.
    - h. ProSpec.
    - i. Southern Grouts & Mortars, Inc.
    - j. Summitville Tiles, Inc.
    - k. TEC, Specialty Construction Brands, Inc.
  - 3. Polymer Type: Ethylene-vinyl acetate or acrylic additive in dry, redispersible form; prepackaged with other dry ingredients.

- 4. Polymer Type: Acrylic resin in liquid-latex form for addition to prepackaged dry-grout mix.
- C. Grout Colors: As selected by Architect from manufacturer's full range.
- D. Water: Potable.

## 2.5 MORTAR AND GROUT MIXES

- A. General: Comply with referenced standards and with manufacturers' written instructions Discard mortars and grout if they have reached their initial set before being used.
- B. Mortar-Bed Bond Coat: Mix neat cement and latex additive water to a creamy consistency.
- C. Portland Cement-Lime Setting-Bed Mortar: Type M complying with ASTM C 270, Proportion Specification.
- D. Latex-Modified, Portland Cement Setting-Bed Mortar: Comply with written instructions of latex-additive manufacturer and as necessary to produce stiff mixture with a moist surface when bed is ready to receive pavers.
- E. Latex-Modified, Portland Cement Bond Coat: Proportion and mix portland cement, aggregate, and liquid latex for bond coat to comply with written instructions of liquid-latex manufacturer.
- F. Packaged Grout Mix: Proportion and mix grout ingredients according to grout manufacturer's written instructions.

## PART 3 - EXECUTION

#### 3.1 INSTALLATION, GENERAL

- A. Mix pavers from several pallets or cubes, as they are placed, to produce uniform blend of colors and textures.
- B. Cut unit pavers with motor-driven masonry saw equipment to provide pattern indicated and to fit adjoining work neatly. Use full units without cutting where possible.
  - 1. For concrete pavers, a block splitter may be used.
- C. Joint Pattern: As indicated on drawings.
- D. Pavers over Waterproofing: Exercise care in placing pavers and setting materials over waterproofing so protection materials are not displaced and waterproofing is not punctured or otherwise damaged.
  - 1. Provide joint filler at waterproofing that is turned up on vertical surfaces unless otherwise indicated; where unfilled joints are indicated, provide temporary filler or protection until paver installation is complete.

- E. Tolerances: Do not exceed 1/16-inch unit-to-unit offset from flush (lippage) nor 1/8 inch in 24 inches and 1/4 inch in 10 feet from level, or indicated slope, for finished surface of paving.
- F. Expansion and Control Joints: Provide for sealant-filled joints at locations and of widths indicated. Provide compressible foam filler as backing for sealant-filled joints unless otherwise indicated; where unfilled joints are indicated, provide temporary filler until paver installation is complete. Install joint filler before setting pavers. Sealant materials and installation are specified in Division 07 Section "Joint Sealants."
- G. Expansion and Control Joints: Provide cork joint filler at locations and of widths indicated. Install joint filler before setting pavers. Make top of joint filler flush with top of pavers.
- H. Provide edge restraints as indicated. Install edge restraints before placing unit pavers.

## 3.2 MORTAR SETTING-BED APPLICATIONS

- A. Saturate concrete subbase with clean water several hours before placing setting bed. Remove surface water about one hour before placing setting bed.
- B. Apply mortar-bed bond coat over surface of concrete subbase about 15 minutes before placing mortar bed. Limit area of bond coat to avoid its drying out before placing setting bed. Do not exceed 1/16-inch thickness for bond coat.
- C. Apply mortar bed over bond coat; spread and screed mortar bed to uniform thickness at subgrade elevations required for accurate setting of pavers to finished grades indicated.
- D. Mix and place only that amount of mortar bed that can be covered with pavers before initial set. Before placing pavers, cut back, bevel edge, and remove and discard setting-bed material that has reached initial set.
- E. Wet pavers before laying if the initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested according to ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.
- F. Place pavers before initial set of cement occurs. Immediately before placing pavers on mortar bed, apply uniform 1/8-inch thick bond coat to mortar bed or to back of each paver with a flat trowel.
- G. Tamp or beat pavers with a wooden block or rubber mallet to obtain full contact with setting bed and to bring finished surfaces within indicated tolerances. Set each paver in a single operation before initial set of mortar; do not return to areas already set or disturb pavers for purposes of realigning finished surfaces or adjusting joints.
- H. Spaced Joint Widths: Provide 3/8-inch nominal joint width with variations not exceeding plus or minus 1/16 inch.
- I. Grouted Joints: Grout paver joints complying with ANSI A108.10.
- J. Grout joints as soon as possible after initial set of setting bed.
  - 1. Force grout into joints, taking care not to smear grout on adjoining surfaces.

- 2. Tool exposed joints slightly concave when thumbprint hard.
- K. Cure grout by maintaining in a damp condition for seven days unless otherwise recommended by grout or liquid-latex manufacturer.
- L. Cleaning: Remove excess grout from exposed paver surfaces; wash and scrub clean.
  - 1. Remove temporary protective coating as recommended by coating manufacturer and as acceptable to paver and grout manufacturers.

END OF SECTION 321400